



S:4

# SilverTape® Brand Adhesive Guide

Substrates	Glass	Wood <sup>4</sup>	MDF <sup>4</sup>	Concrete <sup>4</sup>	Stone <sup>4</sup>	Raw Aluminum <sup>1</sup>	Anodized Aluminum	Powder-coated Aluminum	Steel	Stainless Steel <sup>2</sup>	Galvanized Steel	Powder-coated Steel	ABS	PVC	PMMA	PC <sup>3</sup>	PE	PP	PP/EPDM	TPE	Ceramic Coatings	Silicone Coatings
Glass	5011	5341 5345	5341 5345	5341 5345	5341 5345	5341 5345	5011	6411	5011	6411	5341 5345	5108 5305 5310	5341 5345	6411	6411	6411					6411	6411
Wood <sup>4</sup>	5341 5345	5341 5345	5341 5345	5341 5345	5341 5345	5341 5345	5341 5345	6411	5341 5345	6411	5341 5345	5108 5305 5310	5341 5345	6411	6411	6411					6411	6411
MDF <sup>4</sup>	5341 5345	5341 5345	5341 5345	5341 5345	5341 5345	5341 5345	5341 5345	6411	5341 5345	6411	5341 5345	5108 5305 5310	5341 5345	6411	6411	6411					6411	6411
Concrete <sup>4</sup>	5341 5345	5341 5345	5341 5345	5341 5345	5341 5345	5341 5345	5341 5345	6411	5341 5345	6411	5341 5345	5108 5305 5310	5341 5345	6411	6411	6411					6411	6411
Stone <sup>4</sup>	5341 5345	5341 5345	5341 5345	5341 5345	5341 5345	5341 5345	5341 5345	6411	5341 5345	6411	5341 5345	5108 5305 5310	5341 5345	6411	6411	6411					6411	6411
Raw Aluminum <sup>1</sup>	5341 5345	5341 5345	5341 5345	5341 5345	5341 5345	5341 5345	5341 5345	6411	5341 5345	6411	5341 5345	5108 5305 5310	5341 5345	6411	6411	6411					6411	6411
Anodized Aluminum	5011	5341 5345	5341 5345	5341 5345	5341 5345	5341 5345	5011	6411	5011	6411	5341 5345	5108 5305 5310	5341 5345	6411	6411	6411					6411	6411
Powder-coated Aluminum	6411	6411	6411	6411	6411	6411	6411	6411	6411	6411	5341 5345	5108 5305 5310	5341 5345	6411	6411	6411					6411	6411
Steel	5011	5341 5345	5341 5345	5341 5345	5341 5345	5341 5345	5011	6411	5011	6411	5341 5345	5108 5305 5310	5341 5345	6411	6411	6411					6411	6411
Stainless Steel <sup>2</sup>																						
Galvanized Steel																						
Powder-coated Steel	6411	6411	6411	6411	6411	6411	6411	6411	6411	6411	6411	6411	6411	6411	6411	6411					6411	6411
ABS	5341 5345	5341 5345	5341 5345	5341 5345	5341 5345	5341 5345	5341 5345	5341 5345	5341 5345	6411	5341 5345	5108 5305 5310	5341 5345	6411	6411	6411					6411	6411
PVC																						
PMMA																						
PC <sup>3</sup>	5108 5305 5310	5108 5305 5310	5108 5305 5310	5108 5305 5310	5108 5305 5310	5108 5305 5310	5108 5305 5310	5108 5305 5310	5108 5305 5310	6411	5341 5345	5108 5305 5310	5341 5345	6411	6411	6411					6411	6411
PE																						
PP																						
PP/EPDM	6411	6411	6411	6411	6411	6411	6411	6411	6411	6411	6411	6411	6411	6411	6411	6411					6411	6411
TPE																						
Ceramic Coatings																						
Silicone Coatings	6411	6411	6411	6411	6411	6411	6411	6411	6411	6411	6411	6411	6411	6411	6411	6411					6411	6411

- Direct Foam
- Coating 40
- Coating 60

All surfaces should be clean, dry, and free of grease or oil before applying tape.  
<sup>1</sup> Raw aluminum should be cleaned, sanded, and cleaned again to ensure good adhesion  
<sup>2</sup> Stainless steel should be cleaned with Acetone, MEK, or Heptan before applying  
<sup>3</sup> The 5108, 5305 and 5310 are used for aesthetics purposes. The 5341 and 5345 will provide better adhesion  
<sup>4</sup> For these materials, due to there open cell structure, the use of a primer is a necessity

SilverTape® is a registered trademark of AFTC.

**Important Notice to Purchaser**

Before using, user shall determine the suitability of the product for their intended use, and user assumes all risk and liability whatsoever in connection therewith.